



WELDING QUALITY ACC. 5817 CLASS C

GENERAL TOLERANCES:
 - LASER CUT PARTS ACC. DIN EN ISO 9013 - CLASS I
 - PLASMA CUT PARTS ACC. DIN EN ISO 9013 - CLASS II
 - MACHINED PARTS ACC. DIN EN ISO 2768-1 - CLASS M
 - WELDED CONSTRUCTIONS ACC. EN ISO 13920 B-D-H

() - DIMENSION CHECK

REV.	DATE	DESCRIPTION	DRAWN	CHECK	APPR.	QA	CL. APPR.
E							
D							
C							
B	24-10-2016	REVISED AS NOTED	CC				
A	03-10-2016	FOR REVIEW	CC				

EN ISO 13920 B-D-H
(WELDED CONSTRUCTIONS WITHOUT TOLERANCE INDICATION):

DIMENSIONS U/I	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELISM
400 mm	± 2 mm	± 1°30'	5 mm
1000 mm	± 3 mm	± 1°15'	9 mm
2000 mm	± 4 mm	± 1°	14 mm
4000 mm	± 6 mm	± 1°	18 mm
>4001 mm	± 8 mm	± 1°	26 mm

discom
EXHAUST TECHNOLOGY

3xGreen House + 6 WHRS incl. Silencers

client: _____ order no. client: _____

projection: order no.: _____ units: mm scale: 1 : 40

drawing no.: Q1007849-001-b revision: B sheet no.: 1 of 1 format: A1

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